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BOKOV, Kirill Nikolayevich; ITSKOVICH, Georgiy Mikhaylovich; inzh.; KISELEV, Vyacheslav Aleksandrovich; CHERNAVSKIY, Sergey Aleksandrovich; GIL'DENBERG, M.I., red.izd-va; MODEL', B.I., tekhn.red.

[Course in the design of machine parts; text and reference book]
Kursovoe proektirovanie detalei mashin; uchebno-spravochnoe posobie.

Izd.3. Leningrad, Gos.nauchno-tekhn.izd-vo mashinostroit.lit-ry.

1960. 507 p.

(Machinery--Design)

MOVNIN, Mikhail Savel'yevich, doktor tekhn. nauk, prof.; MITINSKIY, Arsenii
Nikolayevich, prof.[deceased]; prinyal uchastiye: GOL'TSIKER, D.G., inzh.;
BORISOV, V.N., dotsent, kand. tekhn. nauk, retsenzent; SAMUYILO, V.O.,
V.O.dots., retsenzent; TAUBER, B.A., prof., retsenzent; CHERNAVSKIY,
V.O.dots., retsenzent; ITSKOVICH, G.M., inzh., nauchnyy red.; PITERS.A., dotsent, retsenzent; ITSKOVICH, G.M., inzh., nauchnyy red.; PITERMAN, Ye.L., red. izd-va; PARAKHINA, N.L., tekhn. red.

aje kiritaastatujuda tiituunun tujasu aali

[Technical mechanics; strength of materials, theory of mechanisms and machines. Machine parts] Tekhnicheskaia mekhanika; soprotivlenie materialov; teoriia mekhanizmov i mashin. Detali mashin. Izda2., perar. (MIRA 14:6)

Moskva, Goslesbumizdat, 1961. 781 p. (Mechanical engineering) (Strength of materials)

APPROVED FOR RELEASE: 08/10/2001 CIA-RDP86-00513R000618920012-2"

ITSKOVICH, Georgiy Mikhaylovich; VINOKUROV, Anatoliy Ivanovich. Frinimali uchastiye: SUDAKOVA, N.I.; GAVRILOV, V.V.; MAKUSHIN, V.M., laureat Leninskoy premii, prof., retsenzent; IYZHENKOV, A.A., inzh., retsenzent; SAPOZHKOV, N.M., nauchnyv red.; SHAURAK, Ye.N., red.; KOROVENKO, Yu.N., tekhm. red.

[Collected problems on the strength of materials] Sbornik zadach po soprotivleniiu materialov. Leningrad, Sudpromgiz, 23 p., (MITA 15:6)

(Strength of materials—Problems, exercises, etc.)

S/133/61/000/006/001/017 A054/A129

Itskovich, G. M., Gankin, V. B., - Engineers AUTHORS:

Structure of continuous rimming steel ingots TITLE:

Stal', no. 6, 1961, 505-514 PERIODICAL:

The introduction of continuous rimming steel casting on an industrial scale in the Novolipetsk Plant was made possible after an extended investigation in this field, (in the UNRS of the Novo-Tula Plant more than 500 tests were TEXT: carried out). 90-ton ladles and crystallizing molds 150 x 620, 150 x 770 and 170 x 1,020 mm in cross-section were used in the process. The section of continuously cast ingots depends on the dimensions of the rolling mill used in this plant and therefore it was smaller than that of conventional ingots rolled on blooming or slab mills. The pouring speed depends on the time required for emptying the ladle and on the quality of steel. 170 \times 1,020 mm section ingots are poured at a rate of 0.6 m/min, those with a section of 150 x 620 mm at a 0.8 - 0.9 m/min rate, whereas for the conventional ingots the speed of bottom casting is not more than 0.3 m/min. The practice in the plants referred to showed that continuous casting of rimming steel in 200 x 200, 150 x 620,

Card 1/6

APPROVED FOR RELEASE: 08/10/2001 CIA-RDP86-00513R000618920012-2" Structure of continuous rimming steel ingots

S/133/61/000/006/001/017 A054/A129

150 x 770 and 170 x 1,020 mm section molds takes place at a uniform rimming of the metal without any outbursts and effervescence. The special features of continuous casting are reflected in the structure of rimming steel ingots, mainly on account of the intensity of gas-separation in this process. In the structure of continuous castings there are only three zones instead of five as in conventional castings: an external skin, a zone not developed to any marked extent and containing surface-blow holes, moreover a central zone which is denser than that of standard castings. The special features of continuous casting responsible for this change in the structure of the ingots are: pouring from the top, at a greater speed than usually, into molds having smaller cross section; the downward flow of the molten metal meets a rising flow of gas and metal and this has a regulating effect on the metal circulation, so that it takes place without any turbulence; the initial speed of crystallization is higher, the depth of the liquid phase is also greater and the hydrostatic pressure in the central part of the casting during solidification is higher than for the usual process. The factors which have a very pronounced effect on the quality of rimming steel are the degree of oxidation and the temperature of the metal, because these factors affect the separation of gases and skin formation. By obtaining the optimum degree of oxidation and by improving the construction of the mold walls.

Card 2/6

S/133/61/000/006/001/017 A054/A129

Structure of continuous rimming steel ingots

it is possible to produce a continuous rimming steel ingot with a compact external skin, not containing blow holes, (with a carbon-content of the metal of less than 0.10%). At pouring rates of 0.5 m/min for the CT.3km, CT.4km (St.3kp, St.4kp) steel ingots of 170 x 1,020, 200 x 1,000, 200 x 1,200 mm and of 0.9 m/min for 200 x 200, 150 x 600 mm sections, the relation between pouring rate and the thickness of the external skin has a linear character. At higher rates than indicated above the width of the external skin sharply decreases most probably due to the decrease in gas-separation, caused by the rise of hydrostatic pressure, whereby the possibility of removing blow holes decreases. The effect of temperature on the structure of the ingot was determined on a casting with a 0.14 - 0.17 carbon content and 0.32 - 0.47% manganese content at a pouring rate of 0.7 m/min. It was found that by increasing the temperature from 1,515 to 1,560 C and above, the thickness of the external skin decreases due to the effect of high temperature on the reaction rate of gas-separation (Fig. 5). By blowing oxygen through the metal during pouring from the ladle the thickness of the external kin can be increased considerably. Thus, the arrangement of surface blowholes can efficient ly be controlled at high pouring rates. With regard to the central zone of the casting it was found that the increased depth of the liquid phase (3.5 - 6.3 m) results in crystallization at higher hydrostatic pressure than in the conventional

Card 3/6

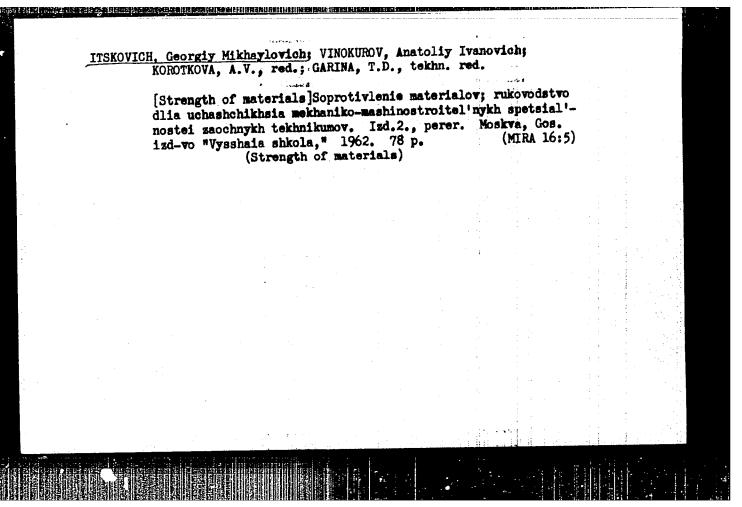
Structure of continuous rimming steel ingots

S/133/61/000/006/001/017 A054/A129

process. Due to this fact, the central zone of medium-carbon-containing rimming steel is more dense and blow holes do not develop. At a given section of the ingot and a given pouring rate the density of the central zone depends on the carbon and oxygen content of the metal. The chemical composition of continuous rimming steel ingots displays a greater uniformity than the usual ones, both vertically and horizontally. Any departure from this uniformity, a segregation of elements can only be observed to some extent in the top of the ingot. The distribution of sulfur in the central zone of St. 3kp and St. 4kp ingots is considerably more uniform than in the conventional ingots. The distribution of elements in the various structural zones of the continuous easting depends to a great extent on the intensity of gas-separation and on the control of the metalcirculation. The higher degree of uniformity in the chemical composition made a reduction of the cropping to 1% possible compared with 8-15% croppings necessary for the conventional castings. Some of the tests (in the "Krasnoye Sormovo" Plant and the Novo-Tula Plant) were carried out with the cooperation of N. A. Nikolayev, V. B. Gankin (from TsNIIChM). There are 16 figures, 1 table and 15 references: 9 Soviet-bloc and 6 non-Soviet-bloc.

ASSOCIATION: TSNIICHM

Card 4/6



S/193/62/000/005/001/003 A004/A101

AUTHOR:

Itskovich, G. M.

TITLE:

Continuous casting of rimming steel for the production of hot-rolled

metal

PERIODICAL: Byulleten' tekhniko-ekonomicheskoy informatsii, no. 5, 1962, 3-10

TEXT: The author presents a detailed survey on the extensive research work in the field of smelting and continuous casting of rimming steel, which was carried out between 1958 and 1961 under the author's supervision by the Tsentral nyy nauchno-issledovatel'skiy institut chernoy metallurgii TsNIIchermet (Central Scientific Research Institute of Ferrous Metallurgy) together with a number of plants and institutes. As a result of these works the possibility was established to produce on an industrial scale hot-rolled non-pickled metal from continuous-cast ingots of rimming steel, while a technology of smelting the steel in open-hearth and electric-arc furnaces and continuous casting of rimming steel has been developed. In the course of the work, more than 1,000 test heats were cast in crystallizers at the Novo-Tul'skiy metallurgicheskiy zavod (Novo-Tul'skiy Metallurgical Plant) NIMZ, while the first continuous casting of

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Continuous casting of rimming steel .

S/193/62/000/005/001/003 A004/A101

rimming steel smelted in electric furnaces was carried out at the Novo-Lipetskiy metallurgicheskiy zavod (Novo-Lipetskiy Metallurgical Plant) NIMZ from ladles of 90-ton capacity. The author gives a detailed report on the various factors influencing the process of continuous casting of rimming steel for the production of hot-rolled metal. It was found that an insufficient oxidation leads to a weak rimming of the metal in the crystallizer and thus results in the continuous ingots having too thin an outer skin. The important role of the metal temperature is elucidated in detail. The author investigates the effect of the castability of the steel and that of the refractory material on the quality of the finished product. The casting rate in the continuous casting of rimming steel varies from 0.5 m/min for larger sections to 0.8 - 1.0 m/min for medium ones. Axial cracks can be eliminated during the secondary cooling if the right conditions of water consumption are selected and the operation of the secondary cooling installation is carefully controlled. The author investigates the effect of various factors on the macrostructure of continuous ingots of rimming steel, comments on the external defects of these ingots and presents the following technological and economic data: At the Novo-Lipetskiy Plant the metal charge consumption per ton of serviceable slabs amounts to 1.136 tons, in some months; it did not exceed 1.127 tons. According to the data of a big metallurgical

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Continuous casting of rimming steel ...

स्थापना समान सम्बद्धां वस्ति होता गाम विवास । वस्ति वस्ति ।

S/193/62/000/005/001/003 A004/A101

plant [Abstracter's note: no name given] the metal charge consumption per ton of rolled slab in 1960 amounted to 1.262 tons. The technological waste in the continuous casting of rimming steel amounts to 2.5 - 3%, while rejects were less than 1% of the cast slabs. The consumption coefficient obtained for the rolling of cast slabs into hot-rolled sheet of 2 - 4 and 10 - 20 mm gauge did not differ as to metal consumption from the coefficient obtained for the rolling of rolled slabs and amounted to 1.08 on the average. There are 5 figures.

Card 3/3

5/133/62/000/005/004/008 A054/A127

AUTHORS:

Itskovich, G.M., Engineer, Zubarev, A.G., Engineer, Gankin, V.B., Engineer, Petrichenko, D.P., Engineer, and Genkin, V.Ya., Engineer

TITLE:

The smelting of rimming steel in 80-ton electric furnaces with con-

tinuous pouring

PERIODICAL: Stal', no. 5, 1962, 420 - 425

TEXT: The industrial-scale electric smelting of rimming steel is carried out in furnaces with a rated capacity of 80 tons and an actual capacity of 90 - 95 tons, (transformer capacity: 25,000 kW, electrode-diameter: 555 mm, depth of the bath: 1000 mm). Tests have shown that one of the most important conditions of this process is the oxidation of the metal before tapping which determines its uniform rimming in the ingot mold. The oxygen quantity involved in the process depends mainly on the carbon content of the metal and the ferric oxide content of the slag. This, in turn, is conditioned by the quantity of ore added to the charge and the basicity of the slag. For slags with a basicity of 3.0 - 5.0 and charge and the basicity of the slag. For slags with a basicity of 3.0 - 5.0 and charge and the basicity of the slag. For slags with a basicity of 3.0 - 5.0 and charge and the basicity of the slag. For slags with a basicity of 3.0 - 5.0 and charge and the basicity of the slag. For slags with a basicity of 3.0 - 5.0 and charge and the basicity of the slag. For slags with a basicity of 3.0 - 5.0 and charge and the basicity of the slag. For slags with a basicity of 3.0 - 5.0 and charge and the basicity of the slag. For slags with a basicity of 3.0 - 5.0 and charge and the basicity of the slag. For slags with a basicity of 3.0 - 5.0 and charge and the basicity of the slag. For slags with a basicity of 3.0 - 5.0 and charge and the basicity of the slag.

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S/133/62/000/005/004/008 A054/A127

The smelting of

(obshchiy)], at temperatures above 1660°C: 18.2%. To obtain the required oxidation during rimming of the metal three methods were used: a) adding ore, b) with oxygen and ore, c) with oxygen alone. Generally method b) is applied, ensuring quick heating of the bath, a higher oxidation rate of carbon (0.25 - 1.0% C per hour) and a ferric oxide content of the slag of 20.3%. The optimum metal temperature at the beginning of oxygen blowing was found by tests to be 1,570 - 1,580°C. The optimum degree of metal oxidation ensuring a uniform rimming in the mold, can be obtained when the slag contains 15 - 23% FeOtotal before reduction. Oxidation and rimming can be promoted by adding 50 - 200 g/ton aluminum in the ladle, depending on the carbon content and oxidation of the slag. Desulfuration of the metal takes place most intensively (before slag tapping) at a slag basicity of 2.5 - 3.0. In this case it will be 0.011% of the smelt (average value). When electro-smelting of rimming steel is combined with continuous pouring, the charge must be composed so that the carbon content of the smelting metal is 0.10 - 0.20% higher than prescribed for the given grade. The charge usually consists of 80 tons iron-steel scrap, 5 tons scrap and waste from the converting shops and 5 tons pig iron; the first batch (55 - 65% of the charge) is molten in 1 - 1.5 hours, then 1.5 - 2.5% ore is added to obtain a 13 - 20% FeOtotal content of the slag, then lime or limestone (4 - 5% or 7 - 8% respective Card 2/5

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5/133/62/000/005/004/008 A054/A127

The smelting of

Card 3/5

ly) is added to get a slag basicity of 2.5 - 3.0. Pig iron stabilizes the carbon content during smelting and improves desulfuration at the beginning of rimming. Oxygen (98.5 - 99.2% pure) is blown through the bath twice, for 8 - 15 minutes, at a pressure of 10 - 13 atm. The average oxygen consumption per smelt is 3 - 8 m3/ton. The temperature upon the first oxygen blowing should be over 1560°C, before the second blowing over 1580°C, to prevent over-oxidation of the metal. The composition of steel grades produced by the method is: (in %) P Mn

С

0.040 0.022 0.40 0.17 Ст.3кп (St.3kp) 0.034 0.012 0.40 0.11 CT.2KH (St.2kp) 0.035 0.011 0.35 0.09 Continuous pouring is carried out with double-channel, vertical type equipment, for casting 150 x 620, 150 x 780 and 170 x 1040 mm ingots. Close attention was paid to the ladle-spout lining. The best results were obtained by using for the ladle and intermittent ladle casings with a high aluminum oxide content, which last longer and ensure a controlled flow of a quantity of 90 tons of molten steel. The pouring rates are: for 150 x 620 mm ingots 0.8 - 0.9 m/min, for 150 x 780 mm ingots 0.7 - 0.8 m/min and for 170 x 1040 mm ingots 0.5 - 0.6 m/min. Pouring 90 tons of metal through two channels requires 65 - 70 minutes. The rate of

APPROVED FOR RELEASE: 08/10/2001 CIA-RDP86-00513R000618920012-2" The smelting of

S/133/62/000/005/004/008 A054/A127

pouring is limited by the shortness of the secondary cooling sector (6.5m), where the metal solidifies. The rimming of the steel in the mold, in case of medium--carbon grades, can be promoted by adding aluminum, in the case of medium-carbon grades by blowing oxygen into the metal stream after the intermittent ladle. The macrostructure of continuously poured, electro-smelted steels was studied with 110 templates taken from 67 heats. Due to the low iron content and inadequate addition of aluminum in the ladle, the metal with a carbon content above 0.1% rims weakly in the mold and much too thin a skin forms. In this case, blowing oxygen will intensify rimming and a normal skin. 10 - 25 mm thick, will be obtained Other defects often encountered in this kind of ingots are blisters in the skin. 0.5 - 3.0 mm in diameter, at a depth of 1 - 5 mm below the surface, and also beads and lateral and longitudinal cracks. Lateral cracks can be prevented by closely controlling the metal oxidation and improving the mold-coating. Longitudinal cracks are less frequent, mainly owing to the delayed shrinkage of the thinned sectors of the solidifying skin in the mold. Rimming steel ingots are hot-rolled on the 1200-mm mill, with universal roughing, two-high stand and reversing-finishing four-high stand, with coils heated in the furnace. To promote the sintering of gas-blisters, the reductions are increased (170 x 1040 mm slabs are reduced with 9 passes instead of 11, 150 x 620 mm slabs with 5 passes instead of 7) Card 4/5

The slab-heating temperature was raised from 1260 - 1270 to 1280 - 1310°C. Sheets, 13 - 14 mm and 2 - 3 mm thick are rolled from these slabs. At the "Zaporozhstal" Plant the rate of consumption of the metal charge was 1.262 ton/ton of flawless product in 1960; for the new process this parameter was 1.127 - 1.135 ton/ton of flawless product. Smelting time was reduced to 4 1/2 hours; the electric power required is 500 - 550 kW-h/ton of flawless steel. The application of minimum 80-ton capacity electric furnaces and continuous pouring is advisable where cheap open-hearth scrap and electric power are available. This increases production by 8 - 12% with a minimum capital outlay. There are 3 figures. The reference to the English-language publication reads as follows: Reinartz, L., Barnes, H., Iron and Steel Engineer, no. 1, 1954.

Card 5/5

BAGREYEV, Vladimir Vladimirovich; VINOKUROV, Anatoliy Ivanovich; KISELEV, Vyacheslav Aleksandrovich; PāNICH, Boris Bentsionovich; ITSKOVICH, Georgiv Mikhaylovich; KONDRASHOV, D.A., Inzh., retsenzent; Numbenkin, A.G., insh., retsenzent; ARKUSHA, A.I., nauchn. red.; KOZINTSOV, B.S., nauchn. red.; VASIL'YEVA, N.N., red.; YEROMITSKAYA, Ye.Ye., red.; SHAURAK, Ye.N., red.; KRYAKOVA, D.M., tekhn. red.

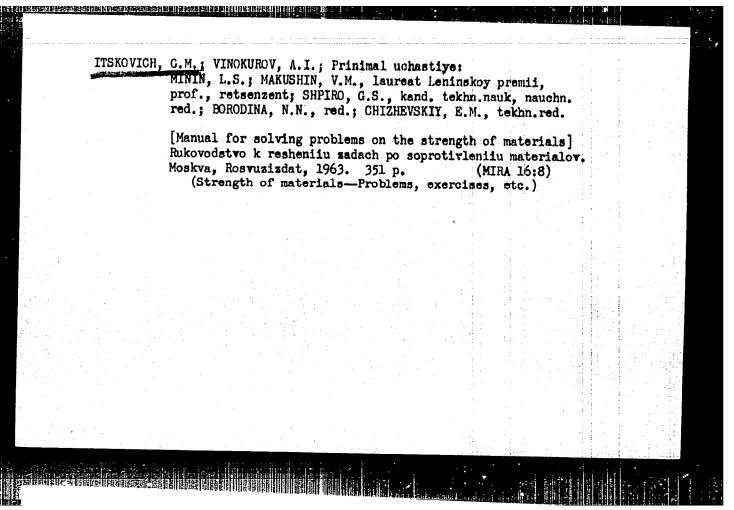
[Collection of problems in technical mechanics] Sbornik sadach po tekhnicheskoi mekhanike [By] V.V.Bagreev i dr. Leningrad, Sudpromgiz, 1963. 551 p. (MIRA 16:8) (Mechanical engineering--Problems, exercises, etc.)

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CHERNAVSKIY, S.A., kand. tekhn.nauk; ITSKOVICH, G.M.; KISELEV, V.A.:
BOKOV, K.N.; BONCH-OSMOLOVSKIY, M.A.; KOZINTSOV, V.P.;
FEDOTOV, G.I., prof., retsenzent; GIL'DBERG, M.I., red.izd-va; SOKOLOVA, T.F., tekhn. red.

[Design of mechanical transmissions] Proektirovanie mekhanicheskikh peredach; uchebno-spravochnoe posobie po kursovomu proektirovaniiu mekhanicheskikh peredach. Izd.2., perer. [By] S.A.Chernavskii i dr. Moskva, Mashgiz, 1963. 799 p. (MIRA 16:12)

(Power transmissions)



GANKIN, V.B.; SLIVCHANSKAYA, V.V.; ITSKOVICH, G.M.; OYKS, G.N.

Primary structure of a continuous ingot of rimmed steel. Izv. vys. ucheb. zav.; chern. met. 6 no.9:62-67 163. (MRA 16:11)

1. TSentral'nyy nauchno-issledovatel'skiy institut chernoy metallurgii i Moskovskiy institut stali i splavov.

ITSKOVÍCH, G.M.; SAUTKIN, N.I.; LARIN, A.V.

Speed of solidification and depth of the liquid phase in a continuous inget of low-carbon rimmed steel. Hetallurg 8 no.5:10-12 My 163. (MIRA 16:7)

1. TSentral'nyy nauchno-issledovatel'skiy institut chernoy metallurgii.

(Continuous casting) (Crystallization)

ACCESSION NRF APHOLL250

5/0133/64/000/002/0128/0131

AUTHORS: Slivchanskaya, V. V.; Itskowich, C. M.; Sautkin, N. I.

TITLE: Structural characteristics of a continuous ingot made of low carbon boiling steel

SOURCE: Stal', no. 2, 1964, 128-131

TOPIC TAGS: steel, melting process, pouring process, continuous pouring, ingot structure, steel ingot surface crust, bubble zone in ingot, ingot central zone

ABSTRACT: This study of continuous steel ingots made of low-carbon boiling steel showed that their structure was characterized by the presence of three zones: the external crust, the bubble zone, and the internal core. The zone of the secondary bubbles and the transition zone were absent. It was established that: 1) different structure of the crust could be obtained by regulating the intensity of metal boiling in the crystallizer; 2) gas bubbles were formed at the border of solid and liquid phases; 3) the channels were formed as the result of liquid movement away from the interdendritic spaces and toward the gas bubble during its emerging; 4) the structure in the region of gas liquefaction proved the periodical nature of crystallization; 5) the layered structure observed in the bubble zone consisted of Card 1/2

CIA-RDP86-00513R000618920012-2"

APPROVED FOR RELEASE: 08/10/2001

ACCESSION NR: AP4014250

minute dendrites (globular or variously oriented) and of the liquefaction lines formed as the result of removing easily fusible components from the interdendritic spaces. Orig. art. has: 8 figures.

ASSOCIATION: TSNIICHM

SUBMITTED: 00

DATE ACQ: 03Mar64

ENCL: 00

SUB CODE: ML

NO REF SOV: 007

OTHER: COL

Card 2/2

CHERNAVSKIY, S.A.; GUT'YAR, Ye.M., prof., doktor tekhn. nauk, retsenzent; ITSKOVICH. G.M., inzh., nauchn. red.; GIL'DENBERG, M.I., red.izd-va; UVAROVA, A.F., tekhn. red.

[Sliding bearings] Podshipniki skol'zheniia. Moskva, Mashgiz, 1963. 242 p. (MIRA 17:3)

ITSKOVICH, G.M.; NIKOLAYEV, N.A.; AKIMOVA, Ye.I.; KOHOBOVA, N.A.; PRAVDINA, T.E.; KAMYSHEVA, L.P.

Characteristics of continuous transformer steel ingots. Stal' 23 no.7: 643-648 Jl '63. (NIRA 16:9)

(Steel ingots) (Continuous casting)

MITINSKIY, Arseniy Nikolayevich; MOVNIN, Mikhail Savel'yevich;
12RAYELIT, Aron Borisovich; KONDRASHOV, D.A., inzh.,
retsenzent; ITSKOVICH, G.M., nauchm. red.; SHAURAK,
Ye.N., red.

[Strength of materials] Soprotivlenie materialov. 3. izd.,
dop. Leningrad, Sudostroenie, 1964. 325 p.

(MIRA 17:11)

AUTHOR: Itskovich, G. M.; Sautkin, N. I.; Larin, A. V.

TITLE: Chemical inhomogeneity of a continuously cast low carbon rimmed and sem, killed steel ingot

SOURCE: Stal', no. 9, 1964, 788-795

TOPIC TAGS: rimmed steel, semikilled steel, continuous casting, inhomogeneity, manganese, phosphorous, boron, vanadium

ABSTRACT: The chemical inhomogeneity of continuously cast rimmed and semitive and like the continuously that is the light of their suitability
theorem whole length of the continuously cast ingot because crystallization conditive and resource of the segment of the continuously cast ingot because crystallization conditive and resource of the segment of the continuously cast ingot because crystallization conditive and resource of the segment of the continuous casting the rimming
the continuous casting the rimming the rimming and only 48 to 94%

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ACCESSION NR: AP4045652

with stripping at 0.7 m/min. Analogous to ingot teeming, segregation is more abundant as the rate of oxidation, temperature and the concentration of a given element are increased. However, unlike ingot teeming, an increased pouring rate lowers segregation. Continuously cast metal produces cold-rolled sheet with nomogeneous mechanical properties along the entire length of the ingo: Variation and before additions to homaging numbed steel further lower the chemi-The opening at the level of semi-killed steel. Negligeable segrethe whole length of a continuously cast rimmed stee! 98Fkp specimen to tken the entire ingot stitlable for employment in the production of deep-tirawn 4. Izmanova, N. D. Shepelenko, V. K. Chervyakov, W. Moreyn and A. M. Pamurzina participated in the investigation. Orig. art. ASSOCIATION: TaNIIChM

FUBNITTED: CO

ENCL: 00

SUB CODE: MIM

NR REF SOV: 007

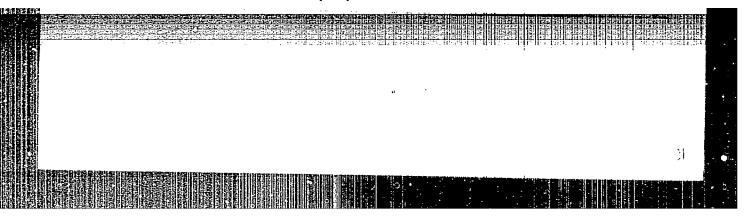
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Cars 2/2

APPROVED FOR RELEASE: 08/10/2001 CIA-RDP86-00513R000618920012-2"

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AUTHOR: I Sautkin, N	takcyich, G. M. . I.; Tkachev,	; Kolesnikov, N P. N.	. P.; Mira	nskaya, Ye.	y.; vstre)	£0,	,
ORG: none							
	ep-drawability	of sheet steel	produced b	y continuou	s casting	4	
	44750	41777	6		Carlinda San	7	
SOURCE: K	uznechno-shtamp	ovochnoye proi	vodstvo, n	0. 11, 1905	, 17-64		
TOPIC TAGS	: continuous ca	sting, cast ste	el, metal	stamping, t	etal drawlı	g, Andrewsti.	82
Paris Calaba Calaba	sheet metal, mu	4					
ABSTRACT:	The article pr	esents the resi	ilts of an	investigati	on of the p	roperties a	ıd
	The article pr ty of cold-roll casting method	. AS COMBULEU W.	LLII OLGUL V	TO CHERTING! AND			
Ingots, St	ampability was nt Motor Vehicl	investigated a	t the press	forging she	op of the M	LUSK FOAL	
gutomotive	hody parts the	specimens wer	a subjected	to mechan	COT CORES	MG MG CATTO.	
graphic ev	eminations whic requirements of	h showed that	sheet steel	produced	y continuo	18 caering	
ire forrit	e grains are of	a sufficientl	v small siz	e to favor	ibly affect	cue drarrch	10.1
of the sur	face of element	s during their	deep drawl	ng. Stamps	ollicy unde	. broancrion	
Card 1/2				UDC: 621.	099 3		馬索
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1 22055-00 ACC NR: AP6009169 conditions was determined during the drawing of a number of components of the Hoskvich car: an analysis of the stress-strain diagram during drawing established that the plasticity margin of the metal is comparatively high during the embossing of most of the components investigated. An exception is the stress-strain diagram during the die-stamping of lower crankcases. The deep drawing of the crankcase involves limiting values of the plasticity margin in a number of sectors of the component and in some cases the embossing culminates in total exhaustion of the metal's plasticity. Compared with steel deriving from conventionally cast ingots, the proportion of defective components fabricated from steel produced by continuous casting was appreciably lower. These findings point to a satisfactory stampability of steel produced by continuous casting and the possibility of using this steel for the deep drawing of elements fabricated from metal meeting the (lower) requirements of the All-Union State Standard GOST 914-56. Orig. art. has: 5 figures, 3 tables. SUB CODE: 11, 13/ SUBM DATE: none/ ORIG REF: 005/ OTH REF:



APPROVED FOR RELEASE: 08/10/2001 CIA-RDP86-00513R000618920012-2"

\$/124/60/000/003/011/017 A005/A001

Translation from: Referativnyy zhurnal, Mekhanika, 1960, No. 3, pp. 52-53,

AUTHORS:

Kolosovskaya, A. K., Itskovich, I. A.

TITLE:

The Three-Dimensional Problem of Ideal-Liquid Flow Around Porous

Obstacles

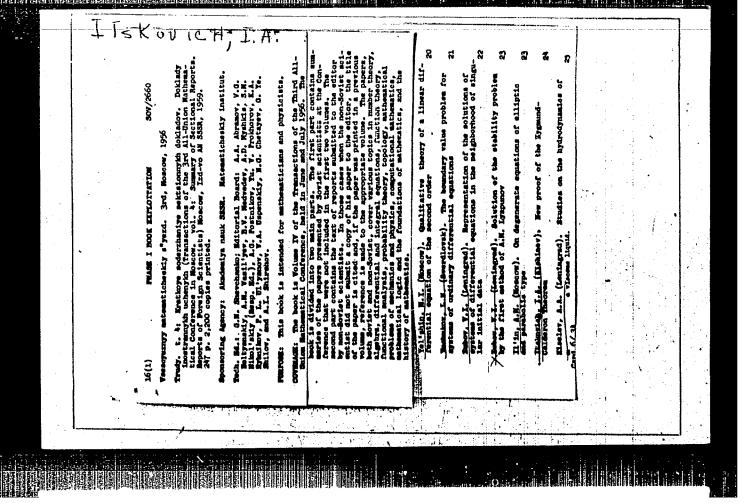
PERIODICAL: Uch. zap. Kishenevsk. un-ta, 1954, Vol. 11, pp. 29-47

The authors set the problem of flow around a thin-walled porous body 16 TEXT: by an ideal fluid, the motion of which is assumed to be potential both inside and outside the body. If the obstacle is limited by a surface of revolution relative to an axis parallel to the flow speed direction at infinity, the problem may be reduced to a certain nonlinear singular integral equation of a special shape. It can be solved by the method of successive approximations in case of a sphere. See the minute abstract in RZhMat, 1955, No. 9, # 4491.

Card 1/1

ITSKOVILH, I-H. USSR/Mathematics - Olympiad FD-1184 Card 1/1 Pub. 118-25/30 Author Itskovich, I. A., and Sibirskiy, K. S. Title School mathematical olympiad in the city of Kishinev Usp. mat. nauk, 9, No 3(61), 263-265, Jul-Sep 1954 Periodical Abstract Beginning in the autumn of 1948, a school circle has been active in the physico-mathematical faculty of Kishinev State University; in this circle students of the senior classes in the city schools have heard lectures on mathematics, physics, astronomy, mechanics, and history of science. In the 1952/1953 academic year the students heard reports by: Prof. V. I. Kostin, Docent V. A. Andrunakiyevich, Docent A. S. Bolotin, Docent I. A. Itskovich, Aspirant K. S. Sibirskiy, senior instructor S. A. Freydkin. School olympiads have been held in 1949, 1950, 1952, and 1953. A list of problems posed for the students is given. Institution Submitted

APPROVED FOR RELEASE: 08/10/2001 CIA-RDP86-00513R000618920012-2"



89556

S/044/60/000/008/028/035 0111/0222

N.3400

Itskovich, I.A., and Kirshner, M.Ya.

TITLE

Homogeneous generalised functions

PERIODICAL: Referativnyy shurnal. Matematika, no.8, 1960, 145-146, abstract no. 9151. Uch. sap. Kishenevsk. un-ta, 1959, 39,

243-245

TEXT: The authors consider the derivatives of the generalised

function x⁻¹ for which

 $(x^{-1}, \varphi) = \lim_{\varepsilon \to +\infty} \left\{ \int_{-\infty}^{\varepsilon} \frac{\varphi(x)}{x} dx + \int_{\varepsilon}^{\infty} \frac{\varphi(x)}{x} dx \right\},$

where $\varphi(x)$ is a finite infinitely often differentiable function. They give formulas for the calculation of the convolutions of the derivatives (in the sense of the generalized functions) of these functions with the finite infinitely often differentiable function as well as composition formulas.

[Abstracter's note: The above text is a full translation of the original Soviet abstract.]

Card 1/1

KHUSID, S.Ye.; ITSKOVICH, I.A.; LITVAK, I.S.; LOBOV, I.M.

Using the Ural-1 computer for calculating tapering devices. Izm.
tekh. no.3:56-57 Mr '65.

(MIRA 18:5)

29282 Elinicheskaya kharakteristi-ka gemorragicheskoy likhoradki v Usbekistane.
V sb: Mauch. sessiya Akad. nauk UsSSR 24-28 yanv. 1949 g. Doklady Med. Sektsii.
Tashkent, 1949, s 86-96

S0: Letopsi Zhurnal'nykh Statey; Vol. 39, Moskva, 1949

APPROVED FOR RELEASE: 08/10/2001 CIA-RDP86-00513R000618920012-2"

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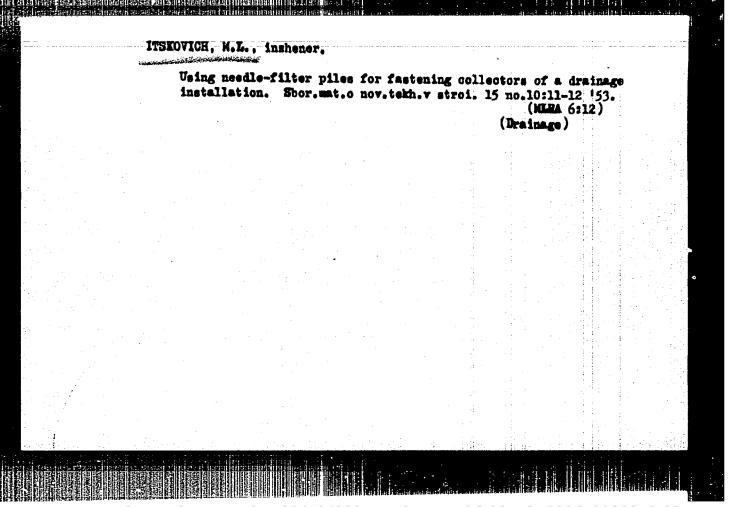
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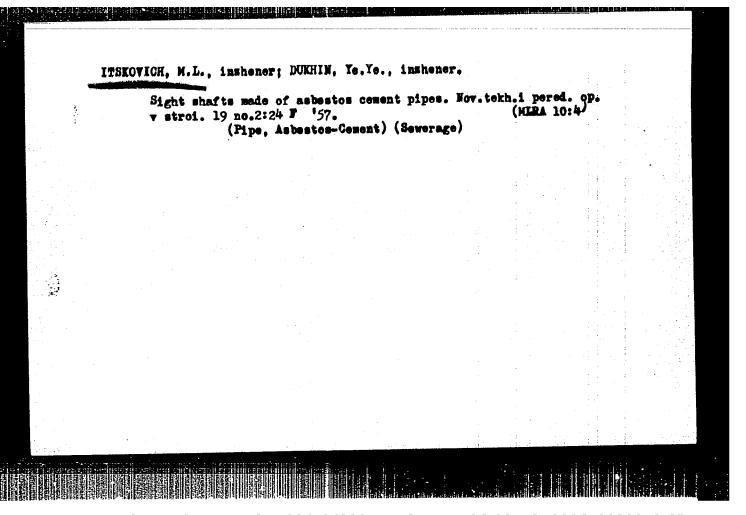
- 2. SSSR (600)
- 4. Uzbekistan-Hemovrhagic Fever
- 7. Clinical aspects of hemorrhagic fever in Usbekistan. Vop. kraev. pat. No. 2, 1952

9. Monthly List of Russian Accessions, Library of Congress, February 1953. Unclassified.

Improve the planning of capital investments on state farms. Sil', bud. 12 no.10:21 0 '62. (MIRA 15:10) 1. Nachal'nik otdela finansirovaniya kapitalevlosheniy Ukrainskoy respublikanskoy kontory Gosbanka. (Capital investments) (State farms—Finance)



APPROVED FOR RELEASE: 08/10/2001 CIA-RDP86-00513R000618920012-2"



FISKOVICH, M.L., KURDYUMOV, M.D., GEZENTSVEY, L.B., red.; FROTSENKO, D.I., red.izd-va., RAKITIN, I.T., tekhn.red.;

[Outside water, sewer, and drainage networks in relation to city streets; reference manual for contractors] Maruzhnye seti vodoprovoda i kanalizatsii, vodostoki i gorodskie dorogi; spravochnoe posobie proizvoditellu rabot. Moskva, Izd-vo M-va kommun, khoz. RSFSR, 1958, 263 p.(MIRA 11:9)

(Municipal engineering)

(Streets)

ITSKOVICH, Mark Leont'yevich; KURDIUMOV, Mikhail Dmitriyevich; GEZENTSVEY,
L.B., red.; BOLOTINA, A.V., red. izd-va; LELYUKHIN, A.A., tekhm. red.

[Underground sewers and water pipes and their relation to municipal streets] Podzemnye sanitarno-tekhnicheskie kommunikhatsii i gorodskie dorogi; spravochnoe posoble proizvoditeliu rabot. Izd.2., perer. i dop. Moskva, Izd-vo M-va kommun.khoz.RSFSR, 1961. 286 p. (MIRA 14:12)

(Sewerage) (Water pipes) (Streete)

ITSKOVICH, N.

14-1-796

Summary translation from: Referativnyy Zhurnal, Geografiya, 1957,

Nr 1, p. 98 (USSR)

AUTHOR:

Itskovich, N.

TITLE:

Results of an Investigation made in 1952 on the use of the Integral Method of Measuring Water Discharge on the Amu-Dar'ya (Rezul'taty issledovaniya primeneniya

integral'nogo metoda zamera raskhoda vody na reke Amu-

Dar'ya v 1952 g.)

PERIODICAL: In Sbornik: Stud. rabot Sredneaz. un-ta, 1954, Nr 8,

pp. 3-10

ABSTRACT:

The integral method of measuring the discharge of water was compared with the generally used hydrometric method.

Results of the first method deviated from those of the

second within a range of 9-20%.

ASSOCIATION: Central Asiatic University (Sredneaz. un-t)

Card 1/1

CIA-RDP86-00513R000618920012-2" APPROVED FOR RELEASE: 08/10/2001

ITSTOVICH. Naum Markovich; MITKALINNYY, V.I., redaktor; KARASEV, A.I., tekhnicheskiy redaktor

[Methods for approximate calculation of heating furnaceal Metody priblishennykh raschetov nagrevatel'nykh pechei. Moskva, Gos, nauchpo-tekhn. izd-vo lit-ry po chernoi i tavetnoi metallurgii, 1957, 99 p. (MIRA 10:4)

(Metallurgical furnaces)

SOV/137-59-5-9544

Translation from: Referativnyy zhurnal, Metallurgiya, 1959, Nr 5, p 10 (USSR)

AUTHOR:

Itskovich, N.M.

TITLE:

Intensified Operation of Chamber Heating-Furnaces

PERIODICAL:

Nauchn. zap. Odessk. politekhn. in-t, 1957 (1958), Vol 17,

pp 81 - 108

ABSTRACT:

The author investigated various means of increasing the efficiency of chamber heating-furnaces. A raise in the efficiency of the furnaces may be considerably furthered by the arrangement of the blanks in several rows along the height. It is described

by the following function

 $g''/g' = 2 [1 - (1 - \Psi')] / [1 - (1 - \Psi)^2],$ where g'' and g' are the specific efficiency, in kg/m^2 per hour; Y is the angular coefficient of a fagot of blanks in the cupola, n is the number of rows along the height. The suggested method of arranging the blanks is particularly advantageous if there is a large spacing between them and if two-side heating takes place. The coefficient of heat exchange Ob can be raised more intensively

Card 1/2

CIA-RDP86-00513R000618920012-2" APPROVED FOR RELEASE: 08/10/2001

SOV/137-59-5-9544

Intensified Operation of Chamber Heating-Furnaces

by a higher degree of gas blackening than by increased height of the chamber (extension of stacking). Insofar as precise data on the emission of C black particles are not available, it is suggested to calculate \mathcal{O}_b on the basis of radiation by gases. The main means to intensify furnace operation is to increase the gas temperature; this is the basis of speeded-up heating. It is, however, necessary to consider the magnitude of the admissible temperature drop along the blank thickness and safe temperature of stacking. Conversion to speeded-up heating process ensures a considerable raise of efficiency, economy of fuel and reduced metal loss.

M.M.

Card 2/2

18(3) AUTHOR:

Itskovich, N. M.

507/163-59-2-20/48

TITLE:

The Heat Efficiency of Recuperative Heating Chambers With Central Burner (Teplovaya rabota rekuperativnykh nagrevatel'nykh kolodtsev s tsentral 'noy gorelkoy)

PERIODICAL: Nauchnyye doklady vysshey shkoly. Metallurgiya, 1959, Nr 2, pp 109 - 116 (USSR)

ABSTRACT:

The heating of ingots in the chambers mentioned in the title is investigated. Formulas are derived for the heat exchange within the chamber, proving that the spatial distribution of the ingots exerts an influence. The temperature of the inner walls, the time required for the heating, and the heat currents and temperatures on the individual sides of the ingots (facing the flame, the wall or the neighboring ingot) are also calculated. Figure 1 shows the top view of the chamber and the position of the ingot. Figures 3 and 4 show the temperatures within the ingot during the heating periods, and their course from the front to the back surface. On the basis of a computation carried out on a practical example, it is ascertained (Tables 1 and 2), that by charging the chamber with 12 instead of 16 ingots, the heating

Card 1/2

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The Heat Efficiency of Recuperative Heating Chambers SOV/163-59-2-20/48 With Central Burner

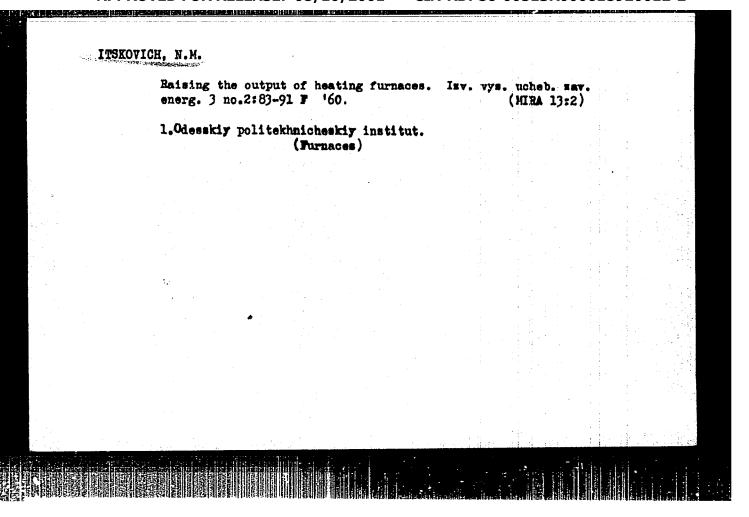
time is considerably shortened, and the heating of the ingots proceeds more regularly. There are 4 figures, 2 tables, and 2 Soviet references.

ASSOCIATION: Odesskiy politekhnicheskiy institut (Odessa Polytechnic In-

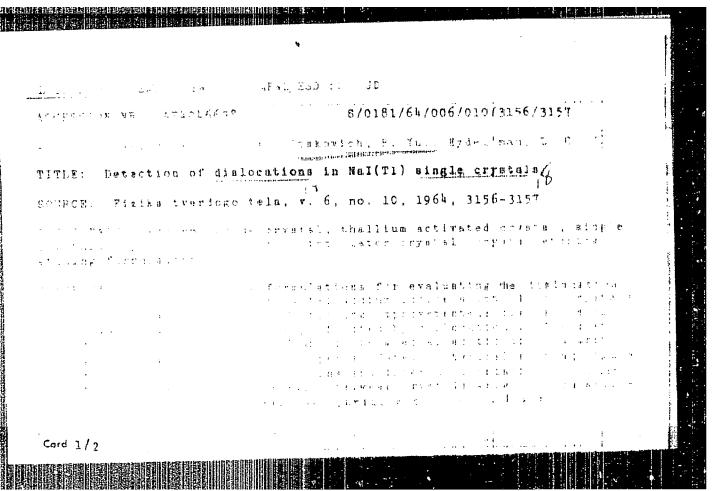
stitute)

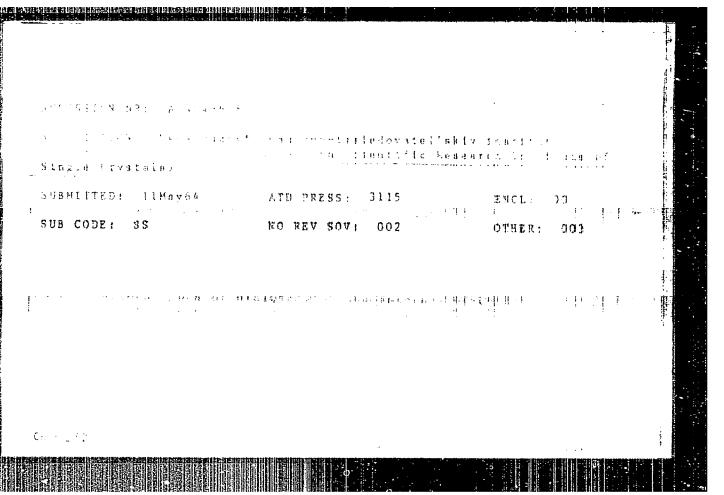
SUBMITTED: February 22, 1958

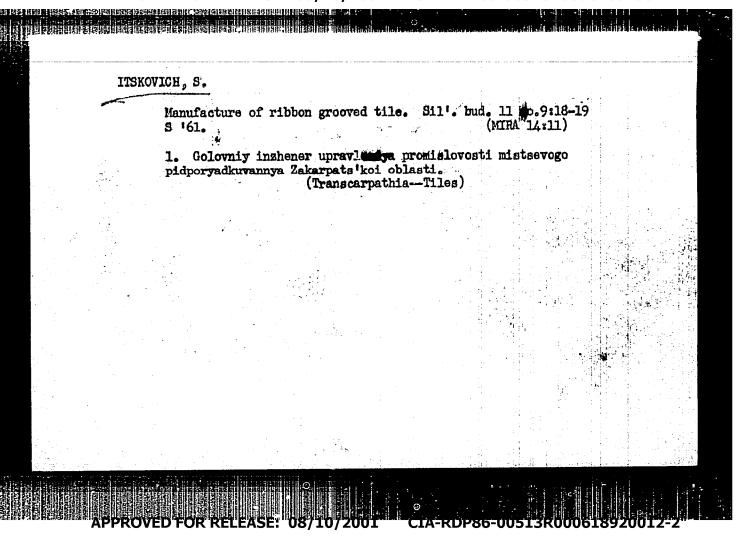
Card 2/2

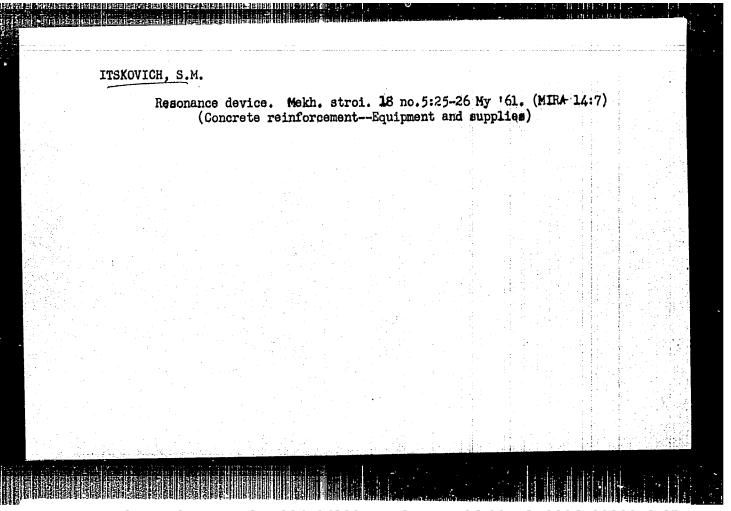


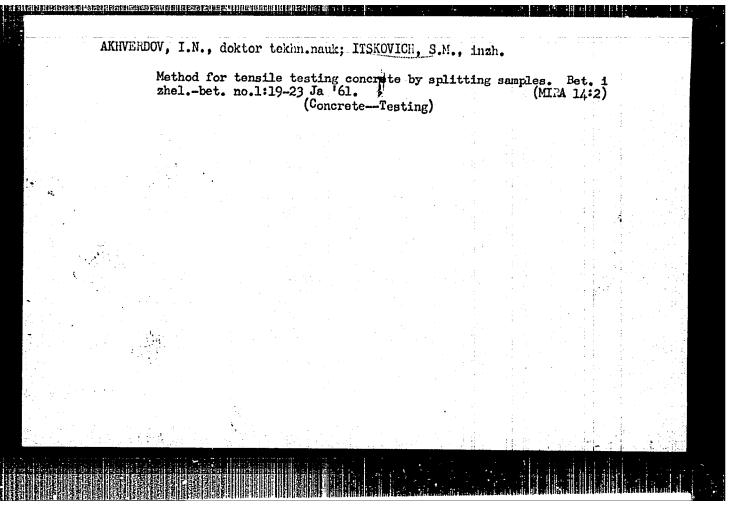
Utilization of heat in rolling mill shops with direct counterflow heating furnaces. Izv. vys. ucheb. zav.; energ. 4 no.7:61-68 Jl '61. (MIRA 14:7) 1. Odesskiy politekhnicheskiy institut. Predstavleno kafedroy promteplotekhniki. (Furnaces, Heating) (Rolling mills) (Boilers)











s/137/63/000/002/026/03⁴ A006/A101

AUTHORS:

Izraelit, M. M., Itskovich, S. M.

TITLE:

Investigating the effect of heating upon the properties of streng-

thened steel

PERIODICAL: Referativnyy zhurnal, Metallurgiya, no. 2, 1963, 64, abstract 21364

(In collection: "Stroit. materialy iz mestn. syr'ya", Minsk, 1962,

The authors studied the effect of extrusion, heating in a furnace, TEXT: and electric heating upon the mechanical properties of 257 2 C (25G2S) steel rod fittings of periodic sections. One series of the specimens was extruded by 3.5%; the other series was heated by the electrothermal method, mounted on a mold for the manufacture of covering panels, and tested after cooling and tension. It was found that extrusion increased of by 22.6%. Electric heating increases of additionally by 11.3%. Heating of specimens strengthened by extrusion in an electric furnace within a range of 200 - 300°C, raises of by 10%, 6 by 5%; heating up to 400°C in a furnace does not raise os; heating to 500°C reduces os down to the

Card 1/2

APPROVED FOR RELEASE: 08/10/2001 CIA-RDP86-00513R000618920012-2"

Investigating the effect of...

S/137/63/000/002/026/034

A006/A101

level of non-strengthened specimens. Multiple extrusion by 3.3% with intermediate recrystallization heating at 500°C during 2 hours, and the last heating operation by 300°C during 10 min, entailed after alternating extrusion an increase in 05 from 4,650 to 6,305 kg/cm². Uniform 8 was 6.1%, E did not change. The problem on the practical use of the described method of strengthening should be studied.

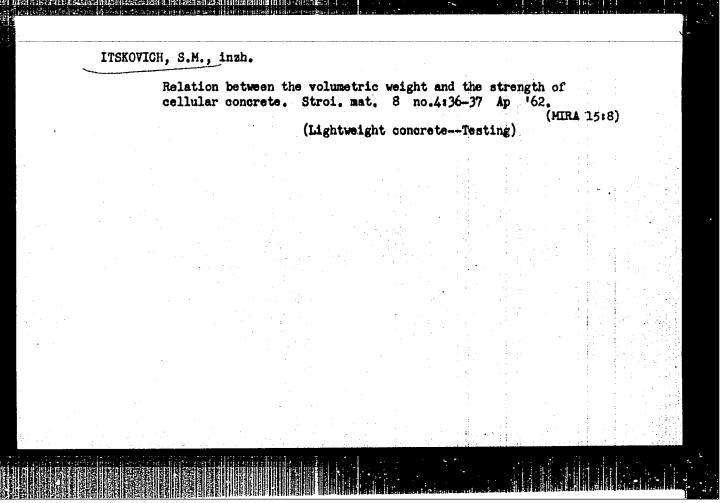
N. Kalinkina

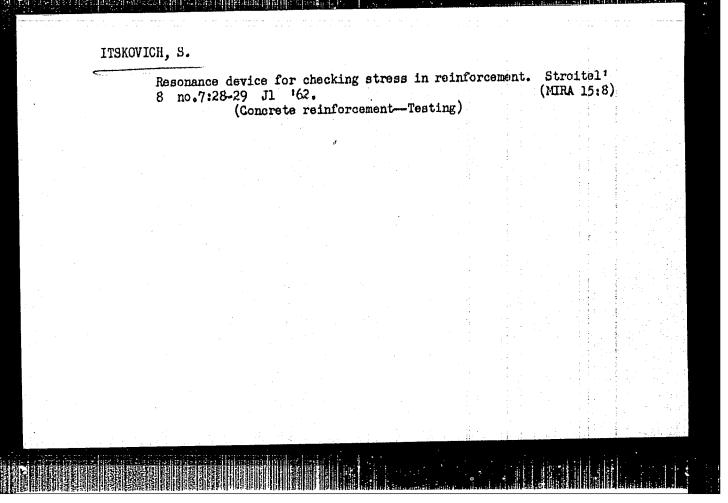
[Abstracter's note: Complete translation]

IZRAYELIT, M.M., inzh.; ITSKOVICH, S.M., inzh.

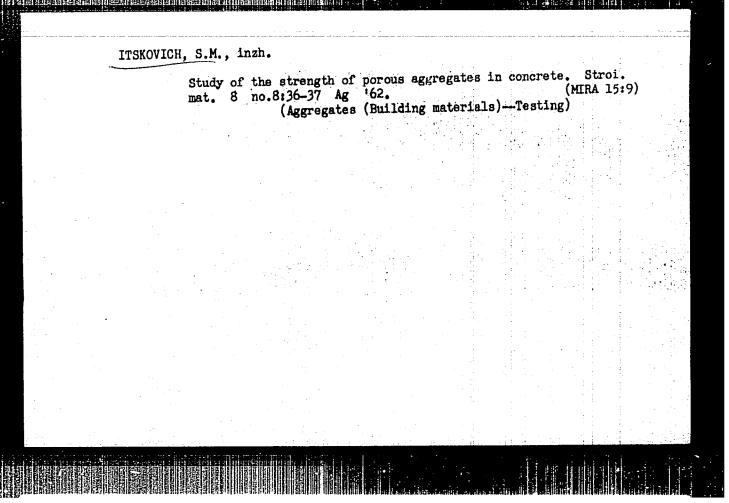
Properties and use of agloporite concrete. Sbor.trud.VNIINSM no.6:188-190 '62. (MIRA 15:12)

1. Nauchno-issledovatel'skiy institut stroitel'nykh materialov soveta narodnogo khosyaystva Belorusskoy SSR. (Lightweight concrets—Testing)





APPROVED FOR RELEASE: 08/10/2001 CIA-RDP86-00513R000618920012-2"



PETROV, L.K., kand. tekhn. nauk; INSKOVICH, S.M., inzh.; SHUBIN, M.I., inzh.

Porous-slotted ceramic bricks and products made from them.

Stroi. mat. 9 no.7:9-11 Jl '63. (MIRA 16:11)

AKHVERDOV, I.N.; ITSKOVICH, S.M.

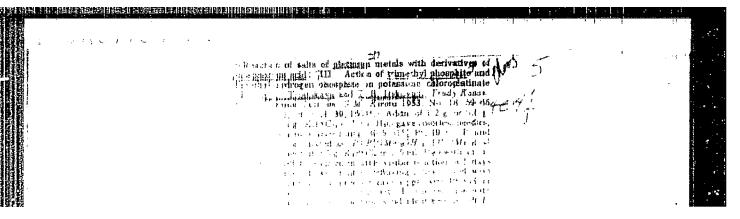
Resistance of concrete to biaxial stretching. Dokl. AN BSSR 8 (MIRA 17:5)

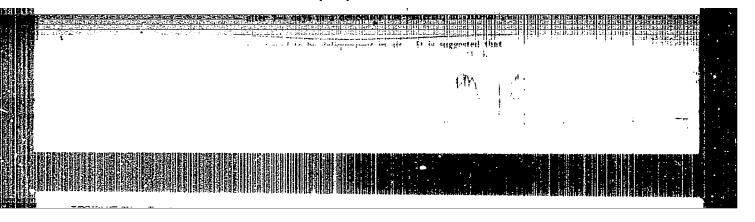
1. Nauchno-issledovatel'skiy institut stroitel'stva i arkhitektury Gosstroya BSSR.

PETROV, L.K., otv. red.; BAZAYEVA, L.A., red.; ITSKOVICH, S.M., red.; KORENEVICH, N.P., red.; KOROBEYNIKOV, Yu.Ye., red.

[Agloporite and agloporite concrete] Agloporit i agloporitobeton. Minsk, Nauka i tekhnika, 1964. 390 p. (MTRA 18.5)

1. Minsk. Gosudarstvennyy nauchno-issledovatel'skiy institut stroymaterialov.

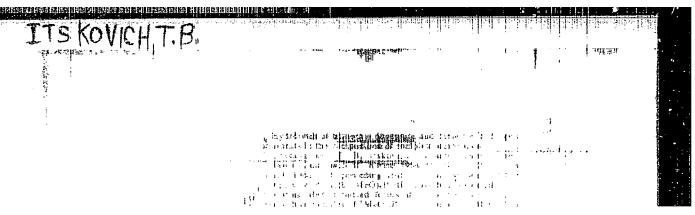


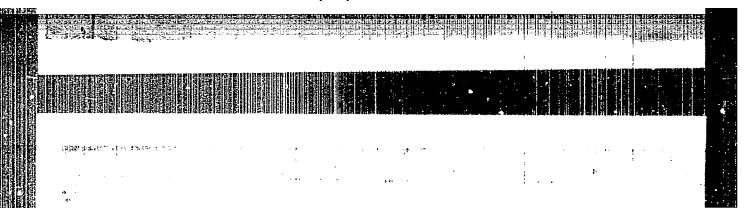


ITSKOVICH, T. B.

Dissertation: "Complex Compounds of Bivalent Platinum with Trimethylphosphite and Its Derivatives." Cand Chem Sci. Inst of General and Inorganic Chemistry imeni N. S. Kurnakov, Açad Sci USSR, 11 Jun 54. (Vechernyaya Moskva, Moscow, 2 Jun 54)

SO: SUM 318, 23 Dec 1954





5(2) AUTHORS: SOV/78-4-1-16/48

........

Grinberg, A. A., Itskovich, T. B., Troitskaya, A. D.

TITLE:

On the Question of the Structure of Phosphorous Acid and Its Derivatives (K voprosu o stroyenii fosforistoy kisloty i yeye proizvodnykh)

7U-T

PERIODICAL:

Zhurnal neorganicheskoy khimii, 1959, Vol 4, Nr 1, pp 79-81

(USSR)

ABSTRACT:

The reciprocal effect between an aqueous solution of potassium chloroplatinate, trimethyl phosphite and dimethyl phosphorous acid was investigated. The experimental data on the saponification process of dimethyl phosphorous acid and its complexes were found by measuring the change of the pH value. Equal concentrations of aqueous solutions of dimethyl phosphorous acid and $Pt \{P(OCH_3)_2OH\}_2 \{P(OCH_3)_2O\}_2$ were heated in a water

bath at 100°. After a certain time the pH value was measured at 20° in order to find out the difference of saponification between free directory.

between free dimethyl phosphorous acid and the acid co-

ordinatively bound with bivalent platinum as an addendum. It

APPROVED FOR RELEASE #8/10/2001 nge GFAtRD \$86,00513R000618920012-2

507/78-4-1-16/48

On the Question of the Structure of Phosphorous Acid and Its Derivatives

free dimethyl phosphorous acid saponifies quicker during the first 15 minutes with a considerable reduction of the pH value of the solution. The saponification of group P(OCH3)20H in the is insignificant. The complex $[Pt{P(OCH_3)_2OH}_2{F(OCH_3)_2O}_2]$ qualitative and quantitative determination of the final products of the platinum complex saponification showed platinum, phosphorous and phosphoric acid. The saponification process is described as follows: + HOH -- Pt + 3 H₃PO₃ + H₃PO₄ [Pt {P(OH)3} 2 {P(OH)20} 2] The experiments prove that in platinum complex compounds the addenda of dimethyl phosphorous acids and phosphorous acid contain trivalent phosphorus. There are 1 figure, 2 tables, and 9 references, 7 of which are Soviet.

SUBMITTED:

October 26, 1957

Card 2/2

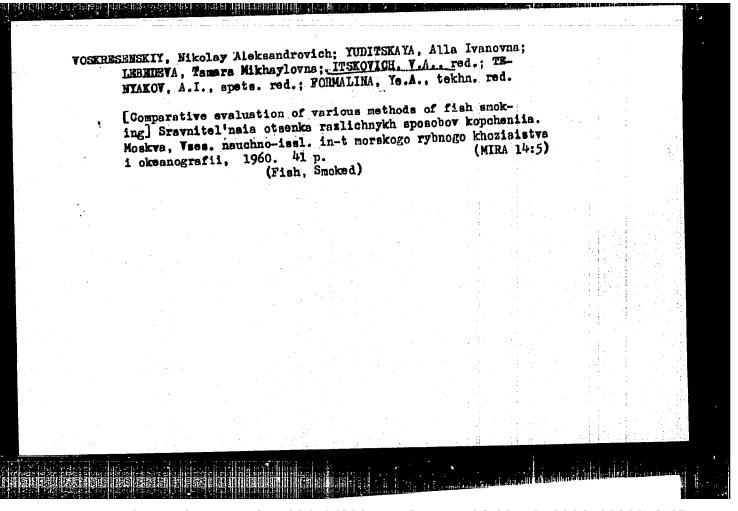
APPROVED FOR RELEASE: 08/10/2001 CIA-RDP86-00513R000618920012-2" TEPLITSKAYA, A.M.; SHMEL'KOVA, L.P.; PEREPLETCHIK, R.R., spetsred.; ITSKO-VICH, V.A., red.; FORMALINA, Ye.A., tekhn. red.

[Use of biomycin in the fishing industry] Opyt primeneniia biomitsina v rybnoi promyshlenmosti. Moskva, lzd-vo zhurnala "Rybnoe khoziaistvo" VNIRO, 1960. 22 p.

1. Tikhookeanskiy nauchno-issledovatel'skiy institut morskogo rybnogo khozyaystva i okeanografii (for Teplitakaya, Shmel'kova).

(Aureomycin) (Fishery products---Preservation)

APPROVED FOR RELEASE: 08/10/2001 CIA-RDP86-00513R000618920012-2"



38281 8/190/62/004/006/010/026 B101/B110

15.8340

Mal'tsev, V. I., Lebedev, V. B., Itskovich, V. A.,

AUTHORS: Petrov, A. A.

Nitrogen-containing polymers with paramagnetic properties

TITLE:

Vysokomolekulyarnyye soyedineniya, v. 4, no. 6, 1962,

PERIODICAL:

848-850

TEXT: Black, insoluble powders with paramagnetic and semiconductor properties were obtained in the course of studying the oxidation of aniline, diphenyl amine, and triphenyl amine by concentrated sulfuric acid. They contained 0.3-1 S atoms per N atom. After heating to 100°C, irradiating with ultraviolet light, passing an electric current through them, or cooling to -180°C, these polymers showed an increased epr signal intensity lasting some months. The authors discuss the origin of paramagnetism in these polymers taking account of published data concerning polydiphenyl aminoquinones or mixtures of quinone and amine powders, Transition of part of the unpaired electrons of nitrogen into the triplet state is assumed. The effects of heating and of electric current on the

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APPROVED FOR RELEASE: 08/10/2001

S/190/62/004/006/010/026
Nitrogen-containing polymers ... S/190/62/004/006/010/026

epr signal is explained by the disappearance of moisture and ions. After passing electric current through them, the polymers showed accumulator properties in that they delivered emf. There is 1 table. The most important English-language reference is: D. Bejl, H, Kainer, A. C. Rose-Innas, J. Chem. Phys., 30, 765, 1959.

ASSOCIATION:

Leningradskiy tekhnologicheskiy institut im. Lensoveta

(Leningrad Technological Institute imeni Lensovet)

SUBMITTED:

April 6, 1961

Card 2/2

MAL'TSEV, V.I.; ITSKOVICH, V.A.

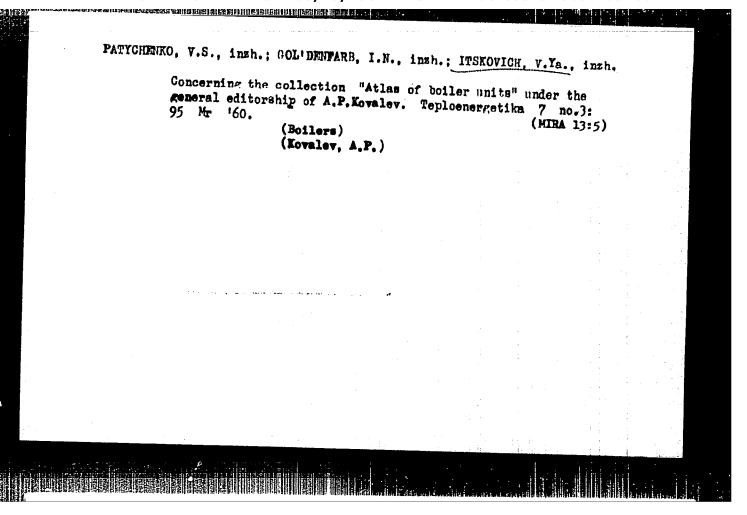
Nitrogen-containing exidation products of aromatic amines having paramagnetic properties. Part 2. Vysokom.soed. 5 no.9:1367-1370 S '63. (MIRA 17:1)

1. Leningradskiy tekhnologicheskiy institut imeni Lensoveta.

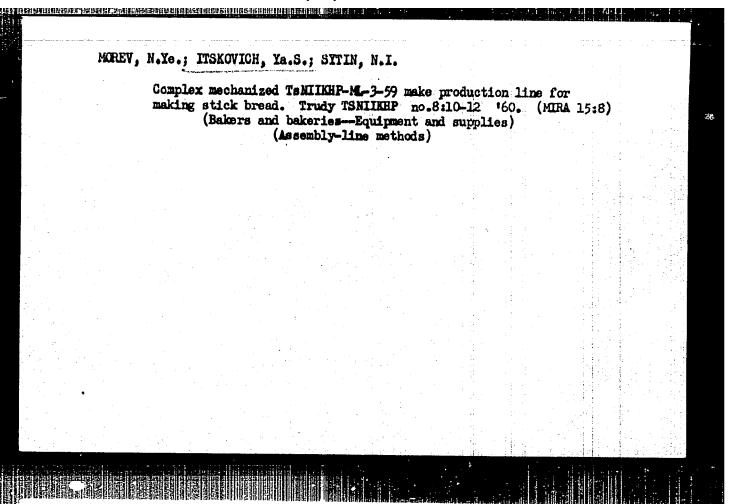
Oxidation of higher monocarboxylic acids by atmospheric oxygen.

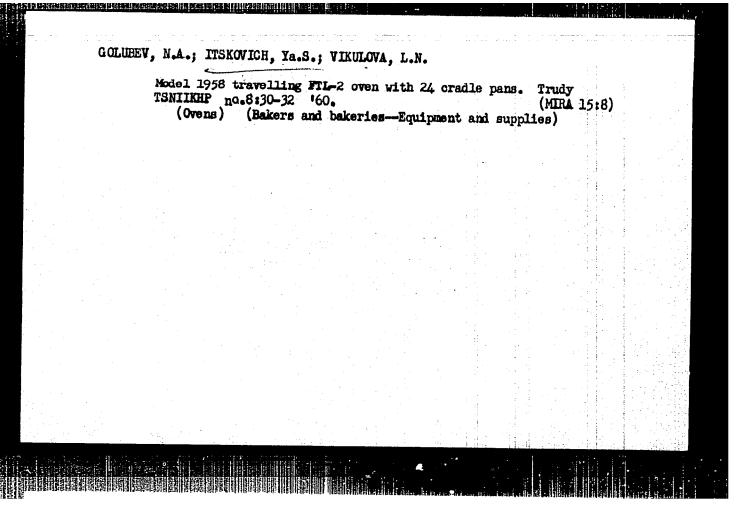
Zhur. prikl. khim. 38 no.5:1178-1181 My '65.

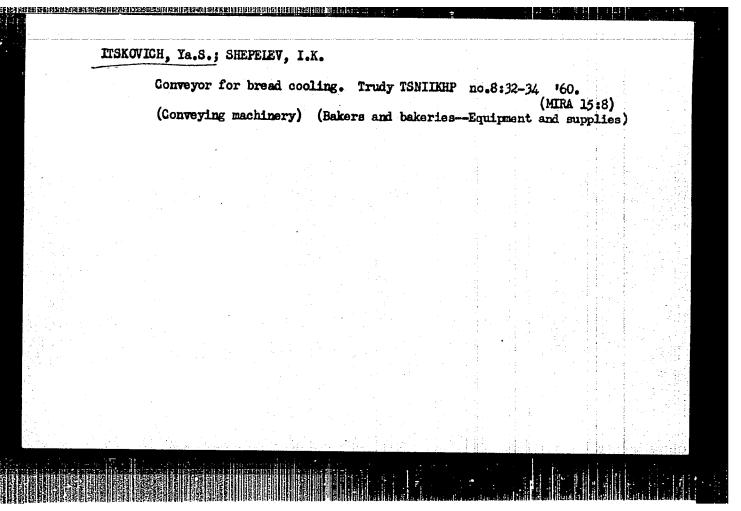
1. Leningradskiy tekhnologicheskiy institut imeni Lensoveta.

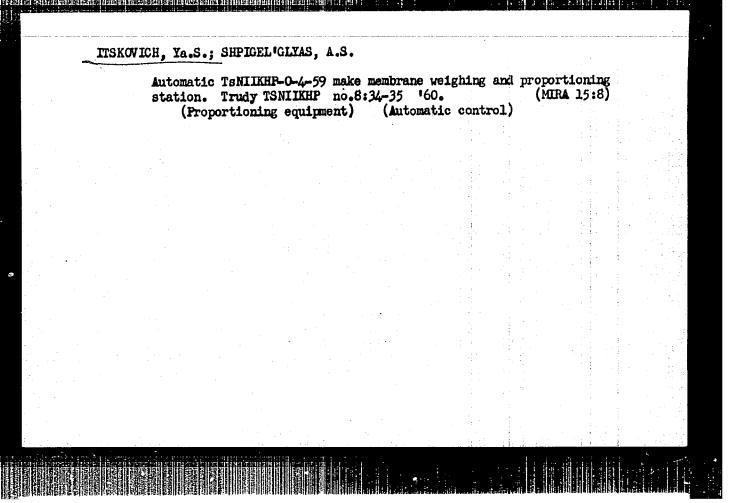


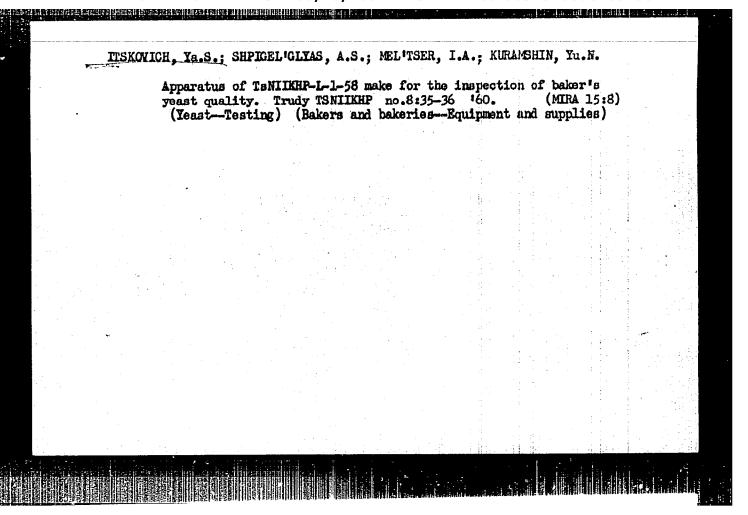
	N.Ye.; ITSKOVICH, Ya.S. Mechanised pan bread production line. Khleb. i kond. prom. 1 no.1: 12-21 157. (MIRA 10:4)							
	1. Vsesoyusnyy i promyshlennosti	nauchno-is	eledovatel	skiy i	natitut	khlebop	ekarnoy	. :
	(Bakers and	d bakeries	Equipmen	t and s	upplies	i)		
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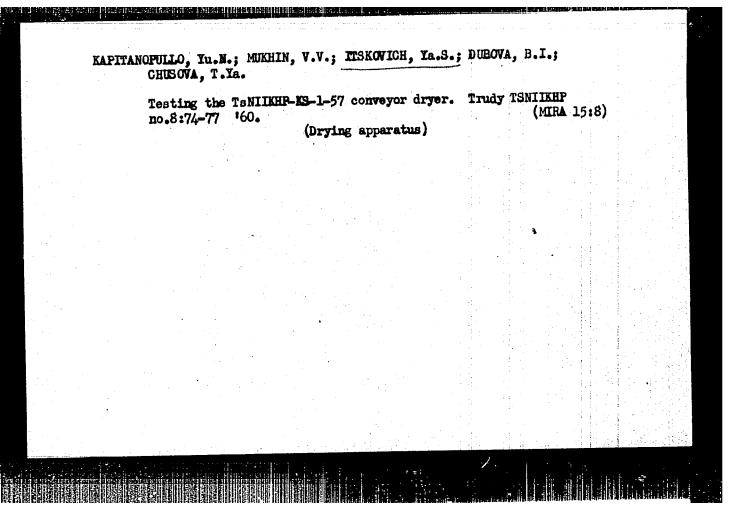












GOROSHENKO, Mikhail Konstantinovich; NUDEL'MAN, G.E., insh.,
retsenzentl SHMAIN, M.M., insh., retsenzent; ITSKOVICH,
Ya.S. inzh., spets. red.; PRITYKINA, L.A., red.; SUKULOVA,
I.A., tekhn. red.

[Machines and machinery units for dough preparation] Mashiny
i agregaty dlia prigotovlenila testa. Moskva, Pishchepromizadat, 1963. 147 p.
(Bakeries-Equipment and supplies)

(MIRA 16:8)

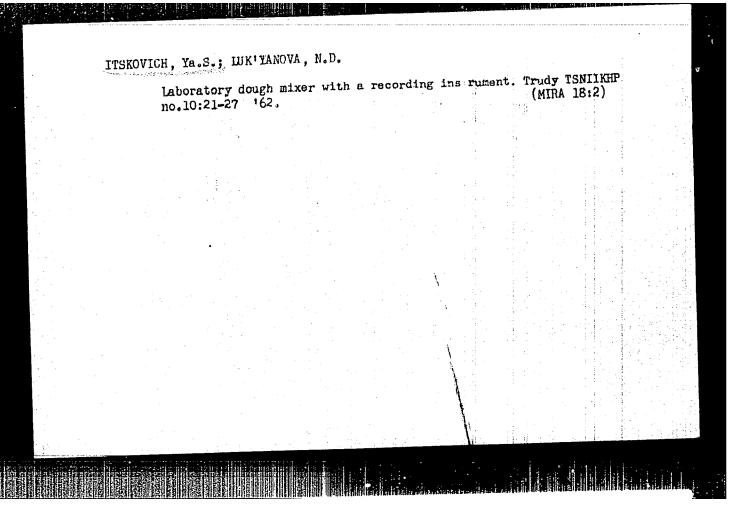
APPROVED FOR RELEASE: 08/10/2001 CIA-RDP86-00513R000618920012-

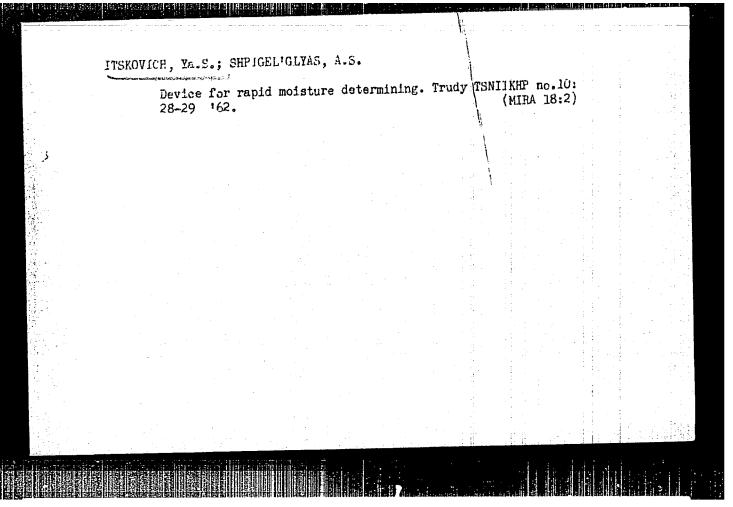
MOREV, N.Ye.; MOLODYKH, V.N.; ITSKOVICH, Ya.S.; SUVORKIN, G.V.

Mechanized production line with a 2 to 3 ton per day capacity for the manufacture of fancy rusks. Trudy TSNIIKHP no.10:5-20 '62.

(MIRA 18:2)

APPROVED FOR RELEASE: 08/10/2001 CIA-RDP86-00513R000618920012-2"





ITSKOVICE, Ye.A., kandidat tekhnicheskikh nauk,

Quality criteria for sawed surfaces. Der.prom. 4 no.4:14-15
Ap '55.

1. Sibirskiy lesotekhnicheskiy institut.
(Woodwork) (Surfaces (Technology))

ITSKOVICH, JE, A.

128-58-4-12/18

AUTHORS:

Boldyrev, V.A.; Kotomchanina, M.S.; Itskovich, Ye.A., Engineers

TITLE:

Use of Oil-Less "BTK" "Core Binder for Magnesium Castings" (Primeneniye bezmaslyanogo krepitelya "BTK" dlya magniyevogo

lit'ya)

PERIODICAL: Liteynoye Proizvodstvo, 1958, No. 4, p 26 (USSR)

ABSTRACT:

The oil-less core binder "BTK" - which can replace the scarce oil binders " 4 GU", " 4 GR" and the "S" oil - consists of 40-45% low-melting petroleum asphalt of "BN-2" or "BN-3" grade, and 60-55% kerosene solvent "TS-1" (Tuymazinskiy). This oil-less binder has a low gas-generating capacity, and the quality of castings has improved since it is used; it is 10 times less expensive than "4 GU". The short article gives information on the composition of the core mix with which the new binder is used, and on the "BTK" binder production process.

AVAILABLE:

Library of Congress

Card 1/1

1. Castings 2. Core composition-Economic aspects

APPROVED FOR RELEASE: 08/10/2001 CIA-RDP86-00513R000618920012-2"